

## NOVEL METAL OXIDE NANOSTRUCTURES FOR ADVANCED CHEMICAL SENSING APPLICATIONS

J. Huotari<sup>1</sup>, J. Lappalainen<sup>1</sup>, S. Komulainen<sup>1</sup>, J. Puustinen<sup>1</sup>, M. Leidinger<sup>2</sup>, T. Sauerwald<sup>2</sup> and A. Schütze<sup>2</sup>

<sup>1</sup> Faculty of Information Technology and Electrical Engineering, P.O. Box 4500, FIN-90014, University of Oulu, Finland

<sup>2</sup> Laboratory for Measurement Technology, Department of Mechatronics, Saarland University, 66123 Saarbrücken, Germany  
email: [jonihuot@ee.oulu.fi](mailto:jonihuot@ee.oulu.fi)

Pulsed laser deposition is a versatile method used for deposition of different kinds of metal oxide layers. A great advantage of the method is that the film structure and morphology can be easily controlled by variation of the deposition parameters. When lower O<sub>2</sub> partial pressure with heated substrate is used during the deposition, the film structure is highly ordered, even epitaxial, while under high O<sub>2</sub> background pressure in the deposition chamber, nanoparticles start to form already during the expansion of the plasma from the target material to the substrate. In this study, we show how PLD can be used to produce highly gas sensitive nanostructured WO<sub>3</sub>, V<sub>2</sub>O<sub>5</sub>, and SnO<sub>2</sub> layers with properties to be utilized in various different kinds of applications.

WO<sub>3</sub> layers were formed of tree-like formations of agglomerates consisted of small nanoparticles. The structures have been studied as a chemical sensing material towards volatile organic compounds (VOC), which have been found to cause severe health problems when inhaled from, *e.g.* indoor air. WO<sub>3</sub> layers were found to be extremely sensitive towards naphthalene, down to 2.5 ppb-level, and also selective when compared to other VOC's, like benzene and formaldehyde.

SnO<sub>2</sub> layers deposited by pulsed laser deposition were also formed of tree-like formations of agglomerates with an extremely small grain size of around 3 nm. The layers were found to be extremely sensitive to carbon monoxide (CO). The size of the response to 15 ppm of CO was 88 % measured as a drop of resistance, which is considered to be extremely high.

V<sub>2</sub>O<sub>5</sub> layers were formed more in the form of denser thin films and individual nanoparticles with grain size of around 50 nm with an extremely high sensitivity to NH<sub>3</sub>, and the response to ammonia was superior when compared to the other gases. The layers were able to distinguish NH<sub>3</sub> from NO gas even in varying levels of CO and O<sub>2</sub> in the background atmosphere. Also, the sensing layers seem to have excellent electrical and thermal stability. This is a very interesting result, when considering a possible sensor application to control Selective Catalytic Reduction (SCR) process, used in, *e.g.* diesel engines exhaust system. In SCR process, harmful NO<sub>x</sub> emissions are reduced to harmless N<sub>2</sub> and H<sub>2</sub>O by adding NH<sub>3</sub> to the exhaust system, and to control this process, a sensitive, stable and selective NH<sub>3</sub> sensor is needed.